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Patent- og Varemærkestyrelsen
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PATENT- OG VAREMÆRKESTYRELSEN

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# PREPARATION OF BAKED PRODUCT FROM DOUGH

## FIELD OF THE INVENTION

The present invention relates to a process for preparing a baked product made from dough. More particularly, it relates to a process for preparing a baked product with an increased loaf volume and improved crumb color (whiteness).

## BACKGROUND OF THE INVENTION

In the preparation of bread and other baked products from dough, it is generally desirable to increase the volume of the baked product and to improve the crumb color (make the crumb whiter).

WO 9826057 and US 4567046 disclose the addition of a phospholipase to dough. JP 55153549A discloses addition of a lipase and a lipoxygenase to flour.

## SUMMARY OF THE INVENTION

The inventors have found that the addition of a lipoxygenase and a lipolytic enzyme active on polar lipids to a dough has a synergistic effect on the loaf volume and crumb color of a baked product made from the dough.

Accordingly, the invention provides a process of preparing a baked product by adding a lipoxygenase and a lipolytic enzyme active on polar lipids to a dough, and baking the dough.

The invention also provides a composition for use in the process.

## DETAILED DESCRIPTION OF THE INVENTION

### Lipoxygenase

The lipoxygenase (EC 1.13.11.12) is an enzyme that catalyzes the oxygenation of poly-unsaturated fatty acids such as linoleic acid, linolenic acid and arachidonic acid, which contain a cis,cis-1,4-pentadiene unit and produces hydroperoxides of these fatty acids. The lipoxygenase of the invention is able to oxidize substrates containing a *cis-cis*-pentadienyl moiety. Thus, it may act on polyunsaturated fatty acids such as linoleic acid (18 carbon atoms, 2 double bonds), linolenic acid (18:3), arachidonic acid (20:4), eicosapentaenoic acid (EPA, 20:5) and/or docosahexaenoic acid (DHA, 22:6).

The lipoxygenase may be a 9-lipoxygenase with the ability to oxidize the double bond between carbon atoms 9 and 10 in linoleic acid and linolenic acid, or it may be a 13-lipoxygenase with the ability to oxidize the double bond between carbon atoms 12 and 13 in linoleic acid and linolenic acid.

The lipoxygenase may be from animal, plant or microbial source. A plant lipoxygenase

may be from plants of the pulse family (*Fabaceae*), soybean (lipoxygenases 1, 2 and 3), cucumber, or barley. A microbial lipoxygenase may be from a yeast such as *Saccharomyces cerevisiae*, a thermophilic actinomycete such as *Thermoactinomyces vulgaris* or *Thermomyces*, e.g. *T. lanuginosus*, or from fungi.

A fungal lipoxygenase may be derived from *Ascomycota*, particularly *Ascomycota incertae sedis* e.g. *Magnaporthaceae*, such as *Gaeumannomyces* or *Magnaporthe*, or anamorphic *Magnaporthaceae* such as *Pyricularia*, or alternatively anamorphic *Ascomycota* such as *Geotrichum*, e.g. *G. candidum*. The fungal lipoxygenase may be from *Gaeummanomyces graminis*, e.g. *G. graminis var. graminis*, *G. graminis var. avenae* or *G. graminis var. tritici*, (WO 0220730) or *Magnaporthe salvinii* (PCT/DK 02/00251). Also, a fungal lipoxygenase may be from *Fusarium* such as *F. oxysporum* or *F. proliferatum*, or *Penicillium sp.*

The lipoxygenase may be used at a dosage of 0.01-10 mg enzyme protein/kg flour.

**Lipolytic enzyme active on polar lipids**

The invention uses a lipolytic enzyme which is capable of hydrolyzing carboxylic ester bonds in polar lipids such as phospholipids and/or galactolipids, i.e. having phospholipase and/or galactolipase activity; it may or may not have lipase activity (activity on triglycerides).

Thus, the lipolytic enzyme may have phospholipase A1 or A2 activity (EC 3.1.1.32 or 3.1.1.4), i.e. hydrolytic activity towards one or both carboxylic ester bonds in phospholipids such as lecithin. Further, the lipolytic enzyme may have galactolipase activity (EC 3.1.1.26), i.e. hydrolytic activity on carboxylic ester bonds in galactolipids such as DGDG (digalactosyl diglyceride).

The lipolytic enzyme may be of animal origin, e.g. from pancreas, snake venom or bee venom, or it may be of microbial origin, e.g. from filamentous fungi, yeast or bacteria, such as *Aspergillus* or *Fusarium*, e.g. *A. niger*, *A. oryzae* or *F. oxysporum*, e.g. the enzymes described in WO 9826057, WO 0200852. Also, the variants described in WO 0032758 may be used, e.g. a variant of *Thermomyces lanuginosus* lipase having phospholipase and/or galactolipase activity.

The lipolytic enzyme may be used at a dosage of 0.01-10mg enzyme protein/kg.

**Dough**

The dough generally comprises wheat meal or wheat flour and/or other types of meal, flour or starch such as corn flour, corn starch, rye meal, rye flour, oat flour, oat meal, sorghum meal, sorghum flour, potato meal, potato flour or potato starch.

The dough may be fresh, frozen or par-baked.

The dough is typically leavened e.g. by adding chemical leavening agents or yeast, usually *Saccharomyces cerevisiae* (baker's yeast).

The dough may be a laminated dough.

The dough may also comprise other conventional dough ingredients, e.g.: proteins, such as milk powder and gluten; eggs (either whole eggs, egg yolks or egg whites); an oxidant such as ascorbic acid, potassium bromate, potassium iodate, azodicarbonamide (ADA) or ammonium persulfate; an amino acid such as L-cysteine; a sugar; a salt such as sodium chloride, calcium acetate, sodium sulfate or calcium sulfate. The dough may comprise fat (triglyceride) such as granulated fat or shortening. The dough may further comprise an emulsifier such as a monoglyceride.

**Baked product**

The process of the invention may be used for any kind of baked product prepared from dough, either of a soft or a crisp character, either of a white, light or dark type. Examples are bread (in particular white, whole-meal or rye bread), typically in the form of loaves or rolls, French baguette-type bread, pita bread, tortillas, cakes, pancakes, biscuits, cookies, pie crusts, crisp bread, steamed bread, pizza and the like.

**Baking composition**

The baking composition comprises a lipoxygenase, a phospholipase and optionally an additional enzyme as described below.

The baking composition may be an enzyme preparation, e.g. in the form of a granulate or agglomerated powder. It may have a narrow particle size distribution with more than 95 % (by weight) of the particles in the range from 25 to 500 µm. Granulates and agglomerated powders may be prepared by conventional methods, e.g. by spraying the amylase onto a carrier in a fluid-bed granulator. The carrier may consist of particulate cores having a suitable particle size. The carrier may be soluble or insoluble, e.g. a salt (such as NaCl or sodium sulfate), a sugar (such as sucrose or lactose), a sugar alcohol (such as sorbitol), starch, rice, corn grits, or soy.

The baking composition may, in addition to enzymes, comprise other baking ingredients, particularly flour. Thus, the composition may be a dough or a flour pre-mix.

**Additional enzyme**

Optionally, an additional enzyme may be used together with the lipoxygenase and the lipolytic enzyme.

The additional enzyme may be an amylase, a cyclodextrin glucanotransferase, a peptidase, in particular an exopeptidase, a transglutaminase, a lipase, a phospholipase, a cellulase, a hemicellulase, a protease, a glycosyltransferase, a branching enzyme (1,4-α-glucan branching en-

zyme) or a second oxidoreductase. The additional enzyme may be of any origin, including mammalian and plant, and preferably of microbial (bacterial, yeast or fungal) origin.

The amylase may be fungal or bacterial, e.g. a maltogenic alpha-amylase from *B. stearothermophilus* or an alpha-amylase from *Bacillus*, e.g. *B. lichenifomis* or *B. amyloliquefaciens*, a beta-amylase, e.g. from plant (e.g. soy bean) or from microbial sources (e.g. *Bacillus*), a glucoamylase, e.g. from *A. niger*, or a fungal alpha-amylase, e.g. from *A. oryzae*.

The hemicellulase may be a pentosanase, e.g. a xylanase which may be of microbial origin, e.g. derived from a bacterium or fungus, such as a strain of *Aspergillus*, in particular of *A. aculeatus*, *A. niger*, *A. awamori*, or *A. tubigensis*, from a strain of *Trichoderma*, e.g. *T. reesei*, or from a strain of *Humicola*, e.g. *H. insolens*.

The protease may be from *Bacillus*, e.g. *B. amyloliquefaciens*.

The second oxidoreductase may be a glucose oxidase, a hexose oxidase, a peroxidase, or a laccase.

**EXAMPLES**

**Example 1**

1 kg flour doughs were prepared by a straight dough procedure with addition of phospholipase from *F. oxysporum* and lipoxygenase (LOX) from *M. salvinii* as shown in the table below. The LU activity unit is defined in WO 0032758. The specific volume and crumb properties were evaluated for bread baked from each dough. Crumb properties were evaluated by a panel using a scale from 0 to 10 taking the control as 5, as follows:

Uniform: 0=uneven, 10=very uniform

Grain: 0= open, 10=fine

Cell wall: 0= thick, 10=thin

Cell form: 0=round, 10=elongate

Crumb color: 0=dark, 10 =white

| | Invention | Control | Reference | | |
|---|---|---|---|---|---|
| Phospholipase, LU/kg | 500 | | 500 | | |
| LOX, mg/kg | 0.2 | | | 0.2 | |
| Soy flour, % by weight | | | | | 0.5 |
| Sp. Vol. (ml/g) | 5.06 | 4.31 | 4.78 | 4.45 | 4.36 |
| Sp. Vol. (%) | 117 | 100 | 111 | 103 | 101 |
| Crumb evaluation (Ext. proof) | | | | | |
| Uniform | 7 | 5 | 7 | 3 | 4 |
| Grain | 7 | 5 | 7 | 2 | 4 |
| Cell Wall | 7 | 5 | 7 | 4 | 4 |
| Cell Form | 7 | 5 | 7 | 2 | 6 |
| Crumb Color | 7 | 5 | 6 | 6 | 8 |

Soy flour has no impact on volume. The crumb structure of bread with soy flour is inferior to the crumb structure of control bread. However, the crumb colour (whiteness) is significantly improved by soy flour.

LOX alone has no impact on volume.

The crumb structure is significantly inferior when LOX is added. The crumb colour is slightly improved compared to the control.

The lipase alone gives sign. volume and crumb structure improvements

LOX in combination with the lipase has a synergistic effect on volume. Crumb colour is also slightly improved compared to the lipase alone.

**CLAIMS**

1. A process of preparing a baked product comprising:
a) adding to a dough a lipoxygenase and a lipolytic enzyme active on polar lipids, and
b) baking the dough.

2. A composition comprising: a lipoxygenase and a lipolytic enzyme active on polar lipids

3. The composition of the preceding claim which further comprises flour.

4. The composition of the preceding claim which is a dough, a flour composition, or a flour pre-mix.